

Wall Mounting Mounting Mounting Bolt Model Center L Thickness Hole Bolt F Torque in. 0.4 .50-.53 4 FT-LBS 10 ML, MT, MLMT-ELG-10 mm 254 10 12.6-12.9 5 NM 0.4 4 FT-I BS 12 .50-.53 in. ML, MT, MLMT-ELG-12 mm 304.8 10 12.6-12.9 5 NM 0.4 (1/2-13) x 1.75" 4 FT-LBS 15 .50-.53 in. ML, MT, MLMT-ELG-15 381 12.6-12.9 (M12-1.75) x 1.65" 5 NM mm 10 in. 18 0.4 .50-.53 4 FT-LBS ML, MT, MLMT-ELG-18 mm 457.2 10 12.6-12.9 5 NM in. 24 0.4 .50-.53 4 FT-LBS ML, MT, MLMT-ELG-24 mm 609.6 10 12.6-12.9 5 NM

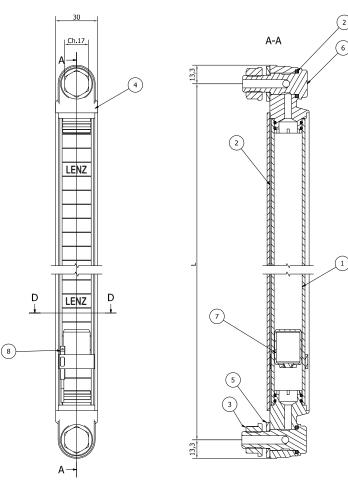
Assembling Instructions

- Method A: Tank has to have two drilled and tapped holes in either M12 or 1/2-13 UNC and can be installed from outside into the threaded holes.
- Method B: Two holes must be drilled (12.2 mm for M12) (12.6 mm for 1/2-13 UNC) and the level gauge can be installed with two hex nuts from the inside of the tank. The tolerance on center to center distance: 0.3 mm, and the tolerance on the drilled holes is 0.2 mm.

ML-ELG Level Gauge

With minimum level electrical switch

- · Sensor "REED" switch attached on the internal transparent tube, adjustable in height according to the customer design control requirements of the level. The minimum location position is 2" or 50 mm from the center of the lower bolt. The sensor is supplied with power cable 11.8" (30 cm) in length and M8 male connector. Upon request it is possible to provide a separate connection cable of 98" (250 cm) complete with female M8 connector.
- · Float element made of technopolymer containing a magnetic element that activates the electric contact when it reaches the REED level switch sensor.
- Standard execution: with electrical contact normally open.
- · Operating features: the vertical level indicator ML-ELG in addition to allowing for a visual inspection provides an electrical signal when the float reaches the preset minimum level. following the closure of the electrical circuit.



| Components List | | |
|-----------------|--------------------------------------|--|
| Item | Description | |
| 1 | Polycarbonate transparent tube | |
| 2 | 0-Rings | |
| 3 | Flanged hex M12, 1/2"-13 UNC nut | |
| 4 | Plastic end caps | |
| 5 | NBR seal | |
| 6 | Hollow bolt M12, 1/2"-13 UNC | |
| 7 | Magnetic floating element | |
| 8 | "REED" sensor with M8 male connector | |
| 9 | Aluminum U-shape guard | |

| Electrical characteristics | Minimum level REED sensor switch |
|----------------------------|----------------------------------|
| Supply voltage | 3-30 VAC/DC |
| Electrical contacts | N0 normally open |
| Switching current | .2 AMPS |
| Maximum temperature | 176°F (80°C) |
| Protection degree | IP67 |

D-D



MT-ELG Level Gauge

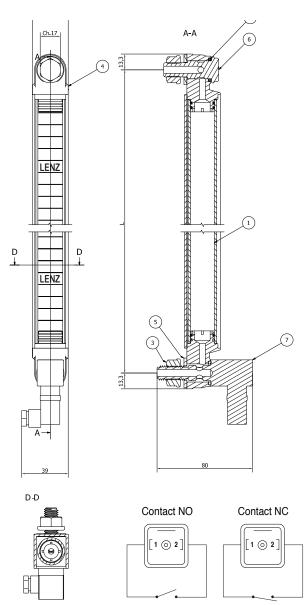
With maximum temperature electrical switch

- Preset electrical sensors are available with switching temperatures of 140°F or 158°F
- Temperature executions: MT-ELG-A, MT-ELG-C (electrical contact normally open temperature sensor) – MT-ELG-B, MT-ELG-D (electrical contact normally closed temperature sensor)
- Operation features: The level gauge MT-ELG in addition to allowing a visual oil level inspection provides an electrical signal when the temperature of the fluid inside the reservoir reaches a specified preset switching temperature (see temperature switching chart below). The model MT-ELG-NO the electrical circuit is closed once it reaches the preset switching temperature of 140°F or 158°F. The model MT-ELG-NC the electrical circuit is opened once it reaches the preset switching temperature of 140°F or 158°F.

| Components List | | |
|-----------------|----------------------------------|--|
| Item | Description | |
| 1 | Polycarbonate transparent tube | |
| 2 | 0-Rings | |
| 3 | Flanged hex M12, 1/2"-13 UNC nut | |
| 4 | Aluminum U-shape guard | |
| 5 | NBR seal | |
| 6 | MAX temperature sensor | |
| 7 | Hollow bolt M12, 1/2"-13 UNC | |
| 8 | Plastic end caps | |

Temperature Switching Chart

| Code | | Normally Closed | | Tolerance |
|------|-----------------|------------------------|----------------|---------------------------|
| | Opens | Tolerance | Closes | Range |
| В | 140°F | 131-149°F | 113°F | 106-120°F |
| | 60°C | 55-65°C | | 41 - 49°C |
| D | 158°F | 148-168°F | 131°F | 124-138°F |
| | 70°C | 65-75°C | | 51 - 59°C |
| Oede | | | | |
| Code | | Normally Open | | Tolerance |
| Lode | Closes | Tolerance | Opens | Tolerance Range |
| A | Closes 140°F | | Opens 113°F | |
| | | Tolerance | <u> </u> | Range |
| | 140°F | Tolerance 131-149°F | <u> </u> | Range 106-120°F |



The electrical sensor is stamped N/A (normally closed) or N/O (normally open) and also marked $60^{\circ}C$ (148°F) or $70^{\circ}C$ (158°F) for switching temperature.

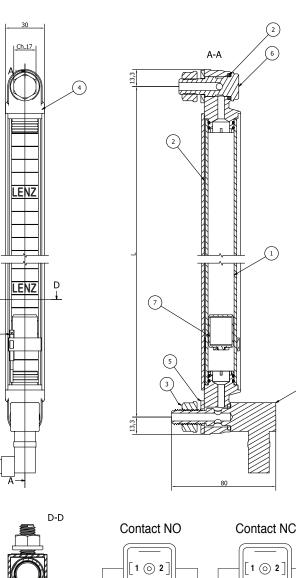
| Electrical charactericts | Maximum temperature electrical sensor |
|--------------------------|---|
| Supply voltage | 3-30 VAC/DC |
| Electrical contacts | NO normally open NC normally closed |
| Protection degree | IP65, DIN swivel connector |
| Switching temp. | 140°F (60°C) or 158°F (70°C) |
| Precision | $\pm5^\circ\text{C}$ (data referred to a room temp. = 68°F/ 20°C) |



MLMT-ELG Electrical Level Gauge

With minimum level and maximum temperature switch

- Sensor "REED" switch attasched to the internal transparent tube, adjustable in height according to the customer design requirements of the level, minimum positioned is about 2" (50 mm) from the center of the lower bolt. The sensor is supplied with power cable 11.8" (30 cm) in length and M8 male connector; on request it is possible to provide a separate connection cable of 9.8" (250 cm) meter complete with female M8 connector.
- Float element made of technopolymer containing a Neodymium magnet that activates the electric contact when it reaches the level switch sensor REED.
- Temperature executions: MLMT-ELG-A, MLMT-ELG-C (electrical contact normally open) – MLMT-ELG-B, MLMT-ELG-D (electrical contact normally closed)
- Operation features: The vertical level gauge MLMT-ELG in allows for a visual oil level inspection provides an electrical signal when the float element reaches the preset minimum level, the result is the closure of the electrical circuit. The MLMT-ELG gauge in addition provides an electrical signal when the temperature of the oil in the reservoir reaches a specified preset switching temperature (see temperature switching chart below).The model MLMT-ELG-NO the electrical circuit is closed once it reaches the preset temperature of 140°F or 158°F. The model MLMT-ELG-NC the electrical circuit is opened once it reaches the preset temperature of 140°F or 158°F.
- MLMT-ELG- NO: the level sensor closes the electric circuit when it reaches the pre-set minimum level; the maximum temperature sensor closes the electric circuit at the pre-set threshold temperature.
- MLMT-ELG- NC: the level sensor closes the electric circuit when it reaches the pre-set minimum level; the maximum temperature sensor opens the circuit to the pre-set temperature threshold.



| Components List | | |
|-----------------|-----------------------------------|--|
| Item | Description | |
| 1 | Polycarbonate transparent tube | |
| 2 | 0-Rings | |
| 3 | Flanged hex M12, 1/2"-13 UNC nut | |
| 4 | Plastic end caps | |
| 5 | NBR seal | |
| 6 | Hollow bolt M12, 1/2"-13 UNC | |
| 7 | Magnetic floating element | |
| 8 | "REED" sensor with male connector | |
| 9 | MAX temperature sensor | |
| 10 | Aluminum U-shape guard | |

| Electrical characteristics | Minimum level REED sensor switch |
|----------------------------|--|
| Supply voltage | 3-30 VAC/DC |
| Electrical contacts | NO normally open |
| Switching current | .2 AMPS |
| Maximum temperature | 176°F (80°C) |
| Protection degree | IP67 |
| Electrical characteristics | Maximum temperature electrical sensor |
| Supply voltage | 3-30 VAC/DC |
| Electrical contacts | NO normally open / NC normally closed |
| Protection degree | IP65 |
| *Switching temp. | 140°F (60°C) or 158°F (70°C) |
| Precision | \pm 5C (data referred to a room temp. = 68°F/20°C) |

*See temperature options chart page 46b