



Fluid Power Specialist



TC-6 Installation Instructions

1. Check the opening in reservoir wall to make sure both sides of access hole are clean, free from burrs and in good condition.
2. Loosen bolt until it is flush with the back cover.
3. Slide back cover into the opening in reservoir making sure the gasket is on the outside of tank and is visible all the way around the cover plate.
4. Check to make sure the tank cover is centered in the hole.
5. Using a torque wrench begin to tighten the bolt to about 5 ft/lbs. You should see the cover plate start to pull in at the bolt. This should happen between 5-7 ft/lbs of torque.
6. This completes the installation.

NOTE: See diagram below for further details

